Deutsches Institut für Bautechnik
DIBt

Member of EOTA
www.eota.eu

Approval body for construction products and types of construction
Bautechnisches Prüfamt
An institution established by the Federal and Laender Governments

Designated according to Article 29 of Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment)

European Technical Assessment

ETA-02/0024 of 17 June 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:	Deutsches Institut für Bautechnik
Trade name of the construction product	Injection System fischer FIS V
Product family to which the construction product belongs	Bonded anchor for use in concrete
Manufacturer	fischerwerke GmbH & Co. KG Otto-Hahn-Straße 15 79211 Denzlingen DEUTSCHLAND
Manufacturing plant	fischerwerke
This European Technical Assessment contains	27 pages including 3 annexes
This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of	Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 5: "Bonded anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.
This version replaces	ETA-02/0024 issued on 7 January 2015

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

Specific Part

1 Technical description of the product

The injection system fischer FIS V is a bonded anchor consisting of a cartridge with injection mortar fischer FIS V and a steel element.

The steel element is placed into a drilled hole filled with injection mortar and is anchored via the bond between metal part, injection mortar and concrete.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic values under static and quasi-static action for design according to TR 029 or CEN/TS 1992-4:2009, Displacements	See Annex C 1 to C 10

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Anchorages satisfy requirements for Class A1
Resistance to fire	No performance assessed

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances there may be requirements (e.g. transposed European legislation and national laws, regulations and administrative provisions) applicable to the products falling within the scope of this European Technical Assessment. In order to meet the provisions of Regulation (EU) No 305/2011, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013 used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

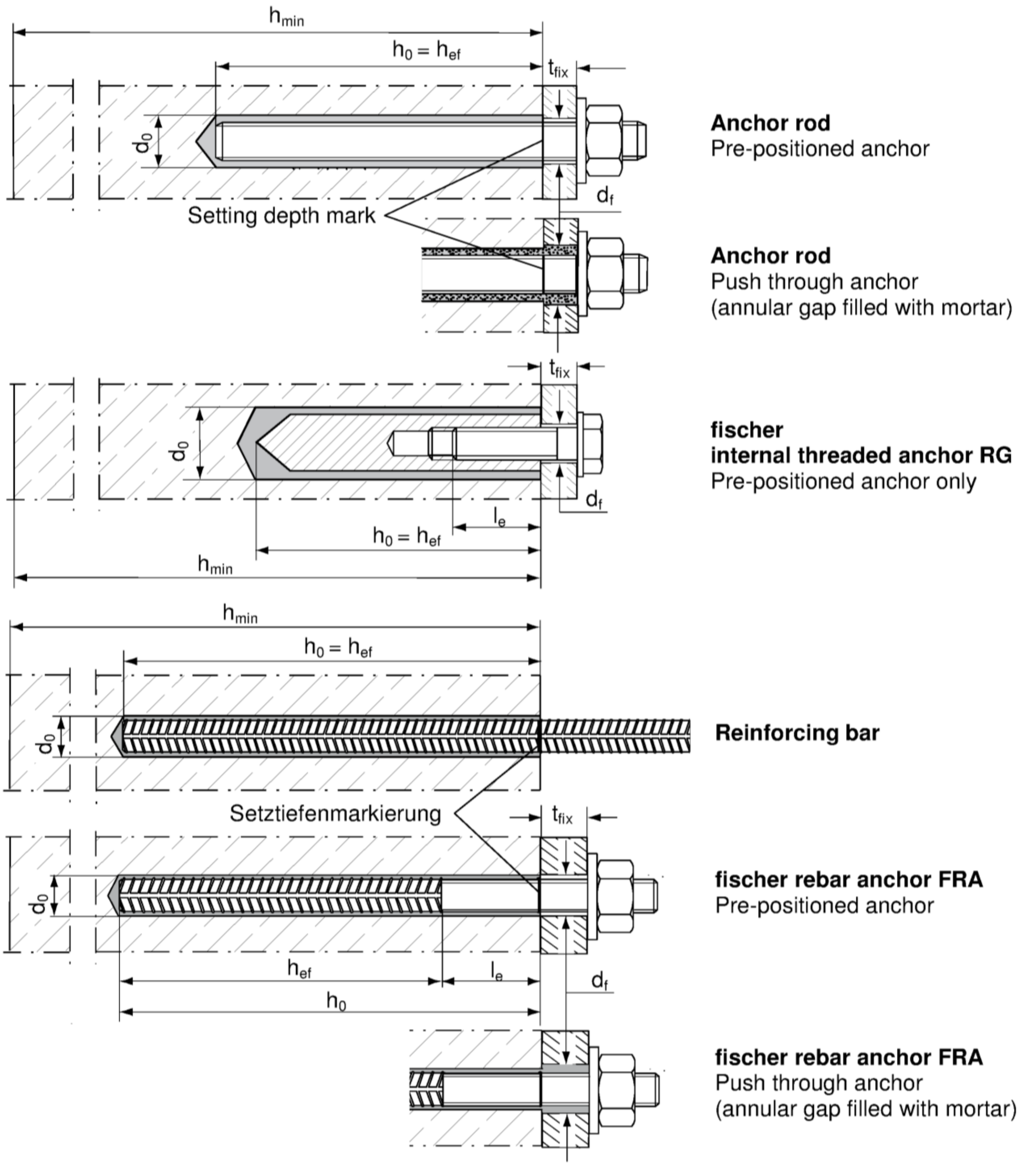
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 17 June 2016 by Deutsches Institut für Bautechnik

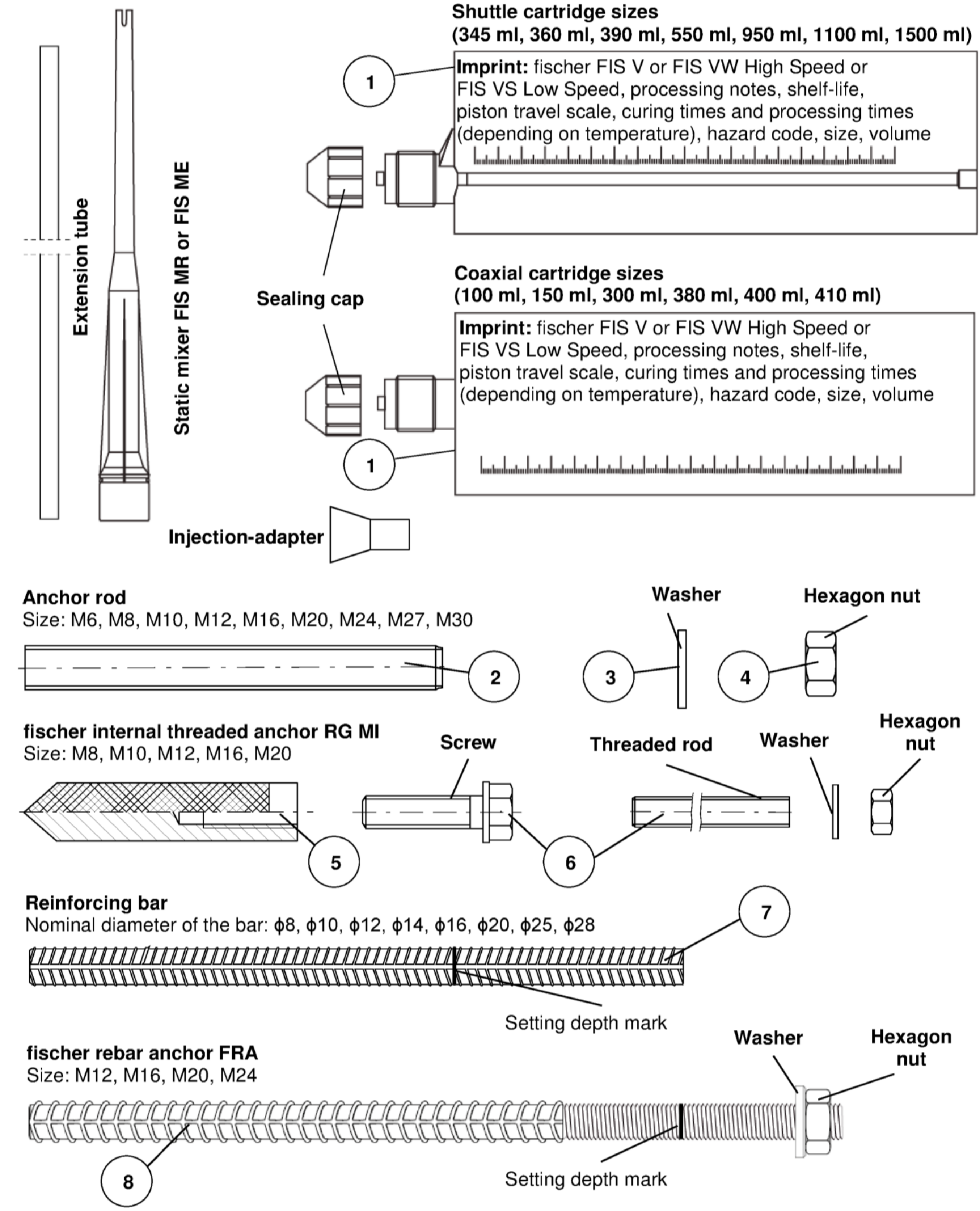
Andreas Kummerow
p. p. Head of Department

beglaubigt:
Lange

Installation conditions



fischer injection system FIS V	**Annex A 1**
Product description Installation conditions	



fischer injection system FIS V	**Annex A 2**
Product description Cartridges / Static mixer / Steel elements	

Table A1: Materials

Part	Designation	Material		
1	Mortar cartridge	Mortar, hardener, filler		
	Steel grade	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel C
2	Anchor rod	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated ≥ 5 µm, EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004 f_{uk} ≤ 1000 N/mm^2 A_5 > 12 % fracture elongation	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362; 1.4062, 1.4662, 1.4462 EN 10088-1:2014 f_{uk} ≤ 1000 N/mm^2 A_5 > 12 % fracture elongation	Property class 50 or 80 EN ISO 3506-1:2009 or property class 70 with f_{yk}= 560 N/mm^2 1.4565; 1.4529 EN 10088-1:2014 f_{uk} ≤ 1000 N/mm^2 A_5 > 12 % fracture elongation
3	Washer ISO 7089:2000	zinc plated ≥ 5 µm, EN ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004	1.4401; 1.4404; 1.4578;1.4571; 1.4439; 1.4362 EN 10088-1:2014	1.4565;1.4529 EN 10088-1:2014
4	Hexagon nut	Property class 5 or 8; EN ISO 898-2:2012 zinc plated ≥ 5 µm, ISO 4042:1999 A2K or hot-dip galvanised EN ISO 10684:2004	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 50, 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
5	fischer internal threaded anchor RG MI	Property class 5.8 ISO 898-1:2013 zinc plated ≥ 5 µm, ISO 4042:1999 A2K	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
6	Screw or anchor / threaded rod for fischer internal threaded anchor RG MI	Property class 5.8 or 8.8; EN ISO 898-1:2013 zinc plated ≥ 5 µm, ISO 4042:1999 A2K	Property class 70 EN ISO 3506-1:2009 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088-1:2014	Property class 70 EN ISO 3506-1:2009 1.4565; 1.4529 EN 10088-1:2014
7	Reinforcing bar EN 1992-1-1:2004 and AC:2010, Annex C	Bars and de-coiled rods, class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk}$		
8	fischer rebar anchor FRA	Rebar part: Bars and de-coiled rods class B or C with f_{yk} and k according to NDP or NCL of EN 1992-1-1:2004+AC:2010 $f_{uk} = f_{tk} = k \cdot f_{yk}$	Threaded part: Property class 70 or 80 EN ISO 3506-1:2009 1.4565; 1.4529, 1.4401, 1.4404, 1.4571, 1.4578, 1.4439, 1.4362, 1.4062 EN 10088-1:2014	

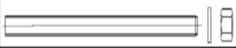
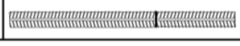
fischer injection system FIS V

Product description
Materials

Annex A 3

Specifications of intended use (part 1)

Table B1: Overview use and performance categories

Anchorages subject to		FIS V with …							
		Anchor rod 		fischer internal threaded anchor RG MI 		Reinforcing bar 		fischer rebar anchor FRA 	
Hammer drilling with standard drill bit		all sizes							
Hammer drilling with hollow drill bit (Heller "Duster Expert" or Hilti "TE-CD, TE-YD")		Nominal drill bit diameter (d_0) 12 mm to 35 mm							
Static and quasi static load, in	uncracked concrete	all sizes	Tables: C1, C5, C6, C10	all sizes	Tables: C2, C5, C7, C11	all sizes	Tables: C3, C5, C8, C12	all sizes	Tables: C4, C5, C9, C13
	cracked concrete	M10 to M30		not allowed		ϕ10 bis ϕ28			
Use category	dry or wet concrete	all sizes							
	flooded hole	M12 to M30		all sizes		not allowed		not allowed	
Installation temperature		-10 °C to +40 °C							
In-service temperature	Temperature range I	-40 °C to +80 °C	(max. long term temperature +50 °C and max. short term temperature +80 °C)						
	Temperature range II	-40 °C to +120 °C	(max. long term temperature +72 °C and max. short term temperature +120 °C)						

Specifications of intended use (part 2)

Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206:2013
- Strength classes C20/25 to C50/60 according to EN 206:2013

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions
  (zinc coated steel, stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist
  (stainless steel or high corrosion resistant steel)
- Structures subject to external atmospheric exposure, to permanently damp internal conditions or in other particular aggressive conditions (high corrosion resistant steel)

  Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used)

Design:

- Anchorages have to be designed by a responsible engineer with experience of concrete anchor design
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages under static or quasi-static actions are designed in accordance with EOTA Technical Report TR 029 "Design of bonded anchors" Edition September 2010 or CEN/TS 1992-4:2009

Installation:

- Anchor installation is to be carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- In case of aborted hole: The hole shall be filled with mortar
- Anchorage depth should be marked and adhered to on installation
- Overhead installation is allowed

fischer injection system FIS V	**Annex B 2**
Intended Use Specifications (part 2)	

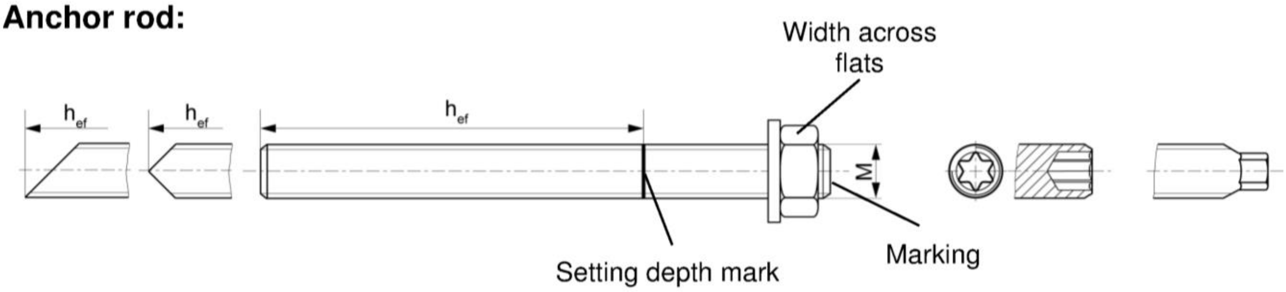
Deutsches Institut für Bautechnik DIBt

Table B2: Installation parameters for anchor rods

Size				M6	M8	M10	M12	M16	M20	M24	M27	M30
Width across flats		SW	[mm]	10	13	17	19	24	30	36	41	46
Nominal drill bit diameter		d_0	[mm]	8	10	12	14	18	24	28	30	35
Drill hole depth		h_0	[mm]	$h_0 = h_{ef}$								
Effective anchorage depth		$h_{ef,min}$	[mm]	50	60	60	70	80	90	96	108	120
		$h_{ef,max}$	[mm]	72	160	200	240	320	400	480	540	600
Minimum spacing and minimum edge distance		$s_{min} = c_{min}$	[mm]	40	40	45	55	65	85	105	125	140
Diameter of clearance hole in the fixture[1)]	pre-positioned anchorage	d_f	[mm]	7	9	12	14	18	22	26	30	33
	push through anchorage	d_f	[mm]	9	11	14	16	20	26	30	32	40
Minimum thickness of concrete member		h_{min}	[mm]	$h_{ef} + 30$ (≥ 100)				$h_{ef} + 2d_0$				
Maximum installation torque		$T_{inst,max}$	[Nm]	5	10	20	40	60	120	150	200	300

1) For larger clearance holes in the fixture see TR 029, 4.2.2.1 or CEN/TS 1992-4-1:2009, 5.2.3.1

Anchor rod:



Marking (on random place) fischer anchor rod:
Property class 8.8, stainless steel, property class 80 or high corrosion resistant steel, property class 80: •
Stainless steel A4, property class 50 and high corrosion resistant steel, property class 50: ••
Or colour coding according to DIN 976-1

Commercial standard threaded rods, washers and hexagon nuts may also be used if the following requirements are fulfilled:

- Materials, dimensions and mechanical properties according Annex A 3, Table A1
- Inspection certificate 3.1 according to EN 10204:2004, the documents have to be stored
- Setting depth is marked

fischer injection system FIS V

Intended Use
Installation parameters anchor rods

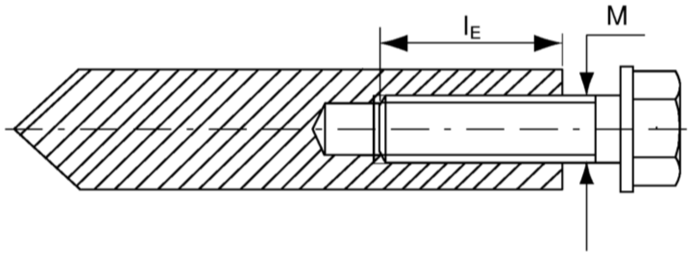
Annex B 3

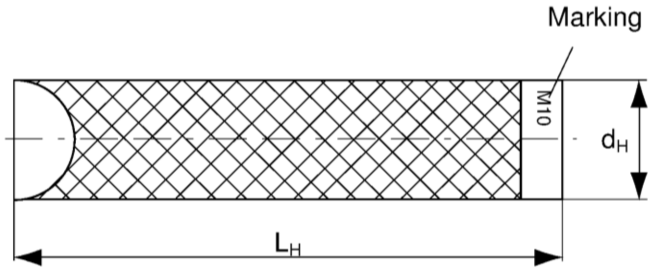
Table B3: Installation parameters for fischer internal threaded anchors RG MI

Size			M8	M10	M12	M16	M20
Diameter of anchor	d_H	[mm]	12	16	18	22	28
Nominal drill bit diameter	d_0	[mm]	14	18	20	24	32
Drill hole depth	h_0	[mm]	$h_0 = h_{ef}$				
Effective anchorage depth ($h_{ef} = L_H$)	h_{ef}	[mm]	90	90	125	160	200
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$	[mm]	55	65	75	95	125
Diameter of clearance hole in the fixture[1)]	d_f	[mm]	9	12	14	18	22
Minimum thickness of concrete member	h_{min}	[mm]	120	125	165	205	260
Maximum screw-in depth	$l_{E,max}$	[mm]	18	23	26	35	45
Minimum screw-in depth	$l_{E,min}$	[mm]	8	10	12	16	20
Maximum installation torque	$T_{inst,max}$	[Nm]	10	20	40	80	120

[1)] For larger clearance holes in the fixture see TR 029, 4.2.2.1 or CEN/TS 1992-4-1:2009, 5.2.3.1

fischer internal threaded anchor RG MI





Marking: Anchor size
e.g.: **M10**

Stainless steel additional **A4**
e.g.: **M10 A4**

High corrosion resistant steel additional **C**
e.g.: **M10 C**

Retaining bolt or threaded rods (including nut and washer) must comply with the appropriate material and strength class of Annex A 3, Table A1

fischer injection system FIS V

Intended Use
Installation parameters fischer internal threaded anchors RG MI

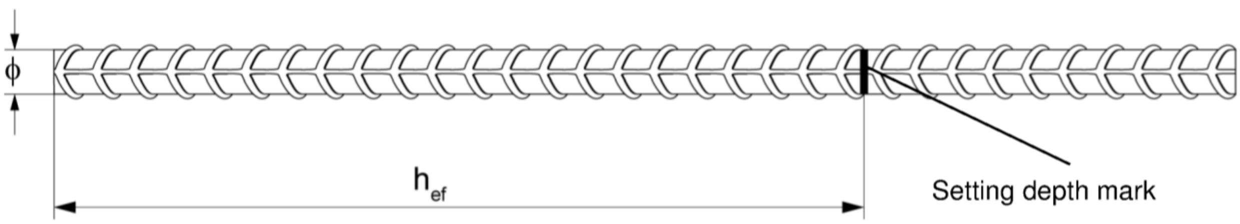
Annex B 4

Table B4: Installation parameters for reinforcing bars

Nominal diameter of the bar		**ϕ**	**8**[1)]	**10**[1)]	**12**[1)]	**14**	**16**	**20**	**25**	**28**
Nominal drill bit diameter	d_0	[mm]	10 / 12	12 / 14	14 / 16	18	20	25	30	35
Drill hole depth	h_0	[mm]	$h_0 = h_{ef}$							
Effective anchorage depth	$h_{ef,min}$	[mm]	60	60	70	75	80	90	100	112
	$h_{ef,max}$	[mm]	160	200	240	280	320	400	500	560
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$	[mm]	40	45	55	60	65	85	110	130
Minimum thickness of concrete member	h_{min}	[mm]	$h_{ef} + 30$ (≥ 100)			$h_{ef} + 2d_0$				

[1)] Both drill bit diameters can be used

Reinforcing bar



- The minimum value of related rib area $f_{R,min}$ must fulfil the requirements of EN 1992-1-1:2004+AC:2010
- The rib height must be within the range: $0,05 \cdot \phi \le h_{rib} \le 0,07 \cdot \phi$
  (ϕ = Nominal diameter of the bar , h_{rib} = rib height)

fischer injection system FIS V

Intended Use
Installation parameters reinforcing bars

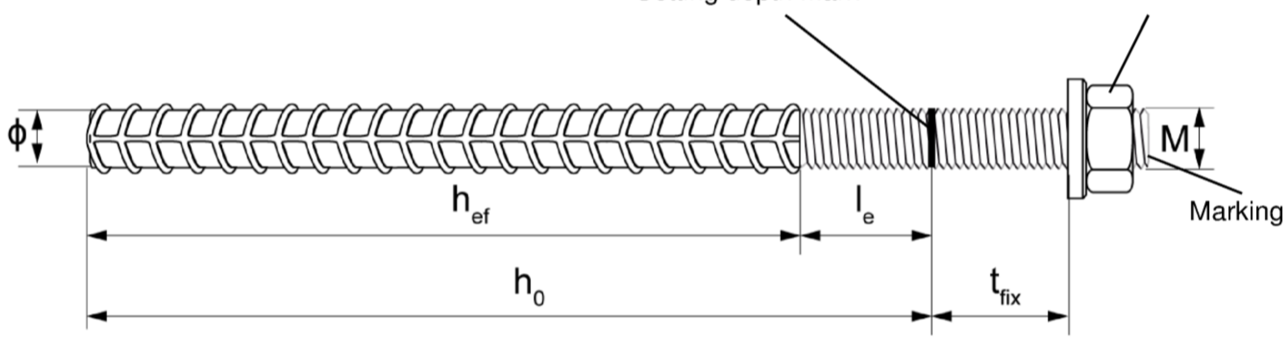
Annex B 5

Table B5: Installation parameters for fischer rebar anchor FRA

Size			M12[1)]		M16	M20	M24
Nominal diameter of the bar	ϕ	[mm]	12		16	20	25
Width across flats	SW		19		24	30	36
Nominal drill bit diameter	d_0		14	16	20	25	30
Drill hole depth	h_0		$h_{ef} + l_e$				
Effective anchorage depth	$h_{ef,min}$		70		80	90	96
	$h_{ef,max}$		140		220	300	380
Distance concrete surface to welded join	l_e		100				
Minimum spacing and minimum edge distance	$s_{min} = c_{min}$		55		65	85	105
Diameter of clearance hole in the fixture[2)] – pre-positioned anchorage	$\leq d_f$		14		18	22	26
Diameter of clearance hole in the fixture[2)] – push through anchorage	$\leq d_f$		18		22	26	32
Minimum thickness of concrete member	h_{min}		$h_0 + 30$ (≥ 100)	$h_0 + 2d_0$			
Maximum installation torque	$T_{inst,max}$	[Nm]	40		60	120	150

1) Both drill bit diameters can be used
2) For larger clearance holes in the fixture see TR 029, 4.2.2.1 or CEN/TS 1992-4-1:2009, 5.2.3.1

fischer rebar anchor FRA



Marking frontal e.g.:

FRA (for stainless steel);
FRA C (for high corrosion resistant steel)

fischer injection system FIS V

Intended Use
Installation parameters rebar anchor FRA

Annex B 6

Table B6: Parameters of steel brush FIS BS Ø

Drill bit diameter	d_0	[mm]	8	10	12	14	16	18	20	24	25	28	30	35
Steel brush diameter	d_b		9	11	14	16	20		25	26	27	30	40	

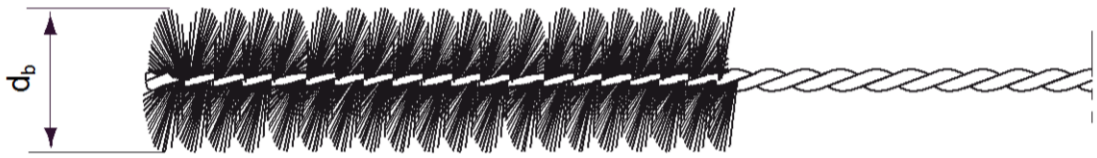


Table B7: Maximum processing time of the mortar and minimum curing time
(During the curing time of the mortar the concrete temperature may not fall below the listed minimum temperature)

System temperature [°C]	Maximum processing time t_{work} [minutes]			Minimum curing time[1)] t_{cure} [minutes]		
	FIS VW High Speed	FIS V	FIS VS Low Speed	FIS VW High Speed	FIS V	FIS VS Low Speed
-10 to -5	---	---	---	12 hours	---	---
> -5 to ±0	5	---	---	3 hours	24 hours	---
> ±0 to +5	5	13	---	3 hours	3 hours	6 hours
> +5 to +10	3	9	20	50	90	3 hours
> +10 to +20	1	5	10	30	60	2 hours
> +20 to +30	---	4	6	---	45	60
> +30 to +40	---	2	4	---	35	30

[1)] In wet concrete or flooded holes the curing times must be doubled

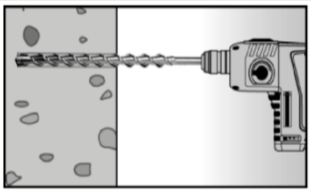
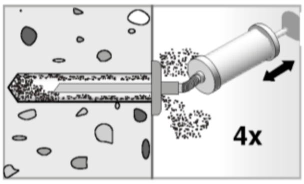
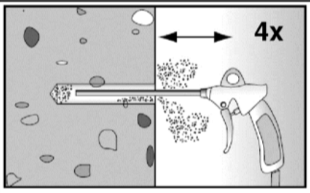
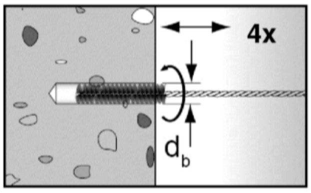
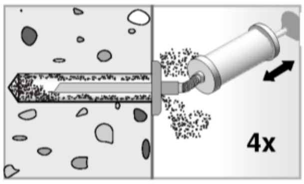
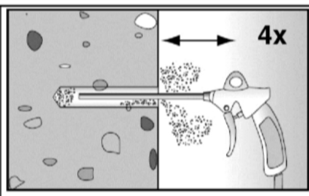
fischer injection system FIS V

Intended Use
Cleaning tools
Processing times and curing times

Annex B 7

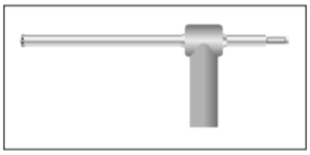
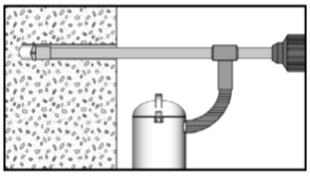
Installation instructions part 1

Drilling and cleaning the hole (hammer drilling with standard drill bit)

1		Drill the hole. Drill hole diameter $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see **Tables B2, B3, B4, B5**		
2		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)
3		Brush the drill hole four times. For deep holes use an extension. Corresponding brushes see **Table B6**		
4		Clean the drill hole: For $h_{ef} \leq 12d$ and $d_0 < 18$ mm blow out the hole four times by hand		For $h_{ef} > 12d$ and / or $d_0 \geq 18$ mm blow out the hole four times with oil-free compressed air ($p \geq 6$ bar)

Go to step 5

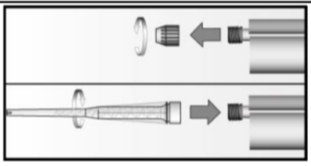
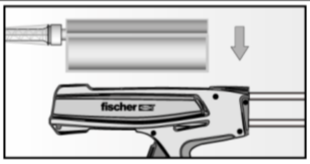
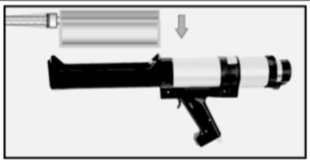
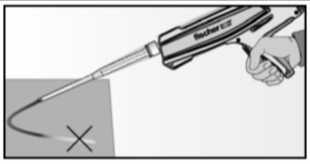
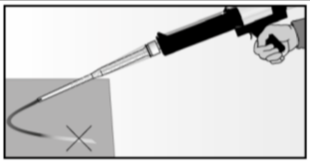
Drilling and cleaning the hole (hammer drilling with hollow drill bit)

1		Check a suitable hollow drill (see **Table B1**) for correct operation of the dust extraction
2		Use a suitable dust extraction system, e.g. Bosch GAS 35 M AFC or a comparable dust extraction system with equivalent performance data Drill the hole with hollow drill bit. The dust extraction system has to extract the drill dust nonstop during the drilling process. Diameter of drill hole $\mathbf{d_0}$ and drill hole depth $\mathbf{h_0}$ see **Tables B2, B3, B4, B5**

Go to step 5

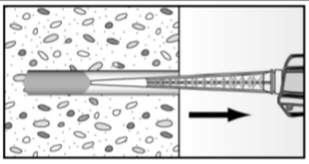
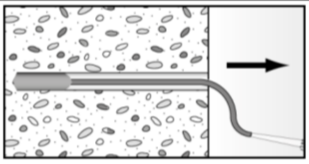
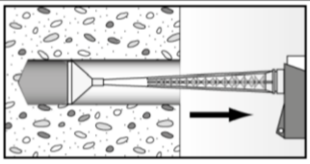
Installation instructions part 2

Preparing the cartridge

5			Remove the sealing cap Screw on the static mixer (the spiral in the static mixer must be clearly visible)
6			Place the cartridge into the dispenser
7			Extrude approximately 10 cm of material until the resin is evenly grey in colour. Do not use mortar that is not uniformly grey

Go to step 8

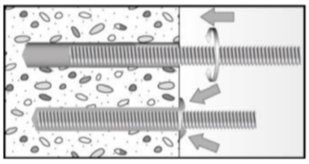
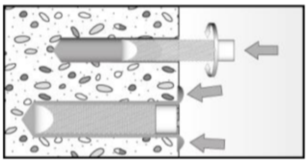
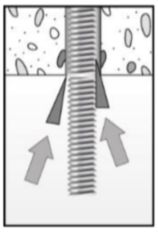
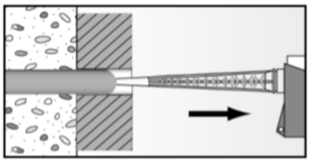
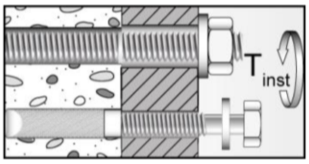
Mörtelinjektion

8	 Fill approximately 2/3 of the drill hole with mortar. Always begin from the bottom of the hole and avoid bubbles	 For drill hole depth ≥ 150 mm use an extension tube	 For overhead installation, deep holes h_0 > 250 mm or drill hole diameter d_0 ≥ 40 mm use an injection-adapter

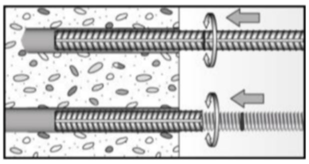
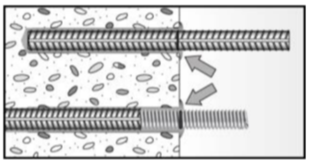
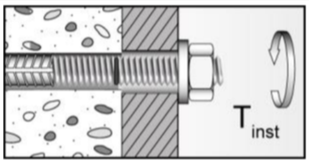
Go to step 9

Installation instructions part 3

Installation of anchor rods or fischer internal threaded anchors RG MI

9	 	Only use clean and oil-free anchor elements. Mark the setting depth of the anchor. Push the threaded rod or fischer internal threaded RG MI anchor down to the bottom of the hole, turning it slightly while doing so. After inserting the anchor element, excess mortar must be emerged around the anchor element. If not, pull out the anchor element immediately and reinject mortar
		For overhead installations support the anchor rod with wedges. (e.g. fischer centering wedges)
		For push through installation fill the annular gap with mortar
10		Wait for the specified curing time t_{cure} see **Table B7**
11		Mounting the fixture $T_{inst,max}$ see **Tables B2 and B3**

Installation reinforcing bars and fischer rebar anchor FRA

9		Only use clean and oil-free reinforcing bars or fischer FRA. Mark the setting depth. Turn while using force to push the reinforcement bar or the fischer FRA into the filled hole up to the setting depth mark
		When the setting depth mark is reached, excess mortar must be emerged from the mouth of the drill hole. If not, pull out the anchor element immediately and reinject mortar
10		Wait for the specified curing time t_{cure} see **Table B7**
11		Mounting the fixture $T_{inst,max}$ see **Table B5**

fischer injection system FIS V

Intended use
Installation instructions part 3

Annex B 10

Deutsches Institut für Bautechnik DIBt

Table C1: Characteristic values for the **steel bearing capacity** under tensile / shear load of **fischer anchor rods** and **standard threaded rods**

Size					**M6**	**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Bearing capacity under tensile load, steel failure													
Charact. bearing capacity $N_{Rk,s}$	Steel zinc plated	Property class	5.8	[kN]	10	19	29	43	79	123	177	230	281
			8.8		16	29	47	68	126	196	282	368	449
	Stainless steel A4 and High corrosion resistant steel C		50		10	19	29	43	79	123	177	230	281
			70		14	26	41	59	110	172	247	322	393
			80		16	30	47	68	126	196	282	368	449
Partial safety factors[1]													
Partial safety factor $\gamma_{Ms,N}$	Steel zinc plated	Property class	5.8	[-]	1,50								
			8.8		1,50								
	Stainless steel A4 and High corrosion resistant steel C		50		2,86								
			70		1,50[2] / 1,87								
			80		1,60								
Bearing capacity under shear load, steel failure													
without lever arm													
Charact. bearing capacity $V_{Rk,s}$	Steel zinc plated	Property class	5.8	[kN]	5	9	15	21	39	61	89	115	141
			8.8		8	15	23	34	63	98	141	184	225
	Stainless steel A4 and High corrosion resistant steel C		50		5	9	15	21	39	61	89	115	141
			70		7	13	20	30	55	86	124	161	197
			80		8	15	23	34	63	98	141	184	225
with lever arm													
Charact. bending moment $M^0_{Rk,s}$	Steel zinc plated	Property class	5.8	[Nm]	7	19	37	65	166	324	560	833	1123
			8.8		12	30	60	105	266	519	896	1333	1797
	Stainless steel A4 and High corrosion resistant steel C		50		7	19	37	65	166	324	560	833	1123
			70		10	26	52	92	232	454	784	1167	1573
			80		12	30	60	105	266	519	896	1333	1797
Partial safety factors[1]													
Partial safety factor $\gamma_{Ms,V}$	Steel zinc plated	Property class	5.8	[-]	1,25								
			8.8		1,25								
	Stainless steel A4 and High corrosion resistant steel C		50		2,38								
			70		1,25[2] / 1,56								
			80		1,33								

[1] In absence of other national regulations
[2] Only admissible for steel C, with f_{yk} / f_{uk} ≥ 0,8 and A_5 > 12 % (e.g. fischer anchor rods)

fischer injection system FIS V

Performances
Characteristic steel bearing capacity of fischer anchor rods and standard threaded rods

Annex C 1

Table C2: Characteristic values for the **steel bearing capacity** under tensile / shear load of **fischer internal threaded anchors RG MI**

Size					M8	M10	M12	M16	M20
Bearing capacity under tensile load, steel failure									
Characteristic bearing capacity with screw	$N_{Rk,s}$	Property class	5.8	[kN]	19	29	43	79	123
			8.8		29	47	68	108	179
		Property class 70	A4		26	41	59	110	172
			C		26	41	59	110	172
Partial safety factors[1]									
Partial safety factor	$\gamma_{Ms,N}$	Property class	5.8	[-]	1,50				
			8.8		1,50				
		Property class 70	A4		1,87				
			C		1,87				
Bearing capacity under shear load, steel failure									
without lever arm									
Characteristic bearing capacity with screw	$V_{Rk,s}$	Property class	5.8	[kN]	9,2	14,5	21,1	39,2	62,0
			8.8		14,6	23,2	33,7	54,0	90,0
		Property class 70	A4		12,8	20,3	29,5	54,8	86,0
			C		12,8	20,3	29,5	54,8	86,0
with lever arm									
Characteristic bending moment with screw	$M^0_{Rk,s}$	Property class	5.8	[Nm]	20	39	68	173	337
			8.8		30	60	105	266	519
		Property class 70	A4		26	52	92	232	454
			C		26	52	92	232	454
Partial safety factors[1]									
Partial safety factor	$\gamma_{Ms,V}$	Property class	5.8	[-]	1,25				
			8.8		1,25				1,25 / 1,50[2]
		Property class 70	A4		1,56				
			C		1,56				

[1] In absence of other national regulations
[2] Only for steel failure without lever arm

fischer injection system FIS V

Performances
Characteristic steel bearing capacity of fischer internal threaded anchors RG MI

Annex C 2

Table C3: Characteristic values for the **steel bearing capacity** under tensile / shear load of **reinforcing bars**

Nominal diameter of the bar	**ϕ**		**8**	**10**	**12**	**14**	**16**	**20**	**25**	**28**
Bearing capacity under tensile load, steel failure										
Characteristic bearing capacity	$N_{Rk,s}$	[kN]	$A_s \cdot f_{uk}$ 1)							
Bearing capacity under shear load, steel failure										
without lever arm										
Characteristic bearing capacity	$V_{Rk,s}$	[kN]	$0,5 \cdot A_s \cdot f_{uk}$ 1)							
Ductility factor acc. to CEN/TS 1992-4-5:2009 Section 6.3.2.1	k_2	[-]	0,8							
with lever arm										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	$1,2 \cdot W_{el} \cdot f_{uk}$ 1)							

1) f_{uk} or f_{yk} respectively must be taken from the specifications of the reinforcing bar

Table C4: Characteristic values for the **steel bearing capacity** under tensile / shear load of **fischer rebar anchors FRA**

Size			**M12**	**M16**	**M20**	**M24**
Bearing capacity under tensile load, steel failure						
Characteristic bearing capacity	$N_{Rk,s}$	[kN]	63	111	173	270
Partial safety factors1)						
Partial safety factor	$\gamma_{Ms,N}$	[-]	1,4			
Bearing capacity under shear load, steel failure						
without lever arm						
Characteristic bearing capacity	$V_{Rk,s}$	[kN]	30	55	86	124
with lever arm						
Characteristic bearing capacity	$M^0_{Rk,s}$	[Nm]	92	233	454	785
Partial safety factors1)						
Partial safety factor	$\gamma_{Ms,V}$	[-]	1,56			

1) In absence of other national regulations

Table C5: General design factors for the bearing capacity under tensile / shear load; **uncracked or cracked concrete**

Size				**All sizes**
Bearing capacity under tensile load				
Factors acc. to CEN/TS 1992-4:2009 Section 6.2.2.3				
Uncracked concrete		k_{ucr}	[-]	10,1
Cracked concrete		k_{cr}	[-]	7,2
Factors for the compressive strength of concrete > C20/25				
Increasing factor for τ_{Rk}	C25/30	Ψ_c	[-]	1,05
	C30/37			1,10
	C35/45			1,15
	C40/50			1,19
	C45/55			1,22
	C50/60			1,26
Splitting failure				
Edge distance	$h / h_{ef} \geq 2{,}0$	$c_{cr,sp}$	[mm]	1,0 h_{ef}
	$2{,}0 > h / h_{ef} > 1{,}3$			4,6 h_{ef} - 1,8 h
	$h / h_{ef} \leq 1{,}3$			2,26 h_{ef}
Spacing		$s_{cr,sp}$		2 $c_{cr,sp}$
Concrete cone failure acc. to CEN/TS 1992-4-5:2009 Section 6.2.3.2				
Edge distance		$c_{cr,N}$	[mm]	1,5 h_{ef}
Spacing		$s_{cr,N}$		2 $c_{cr,N}$
Bearing capacity under shear load				
Installation safety factors				
All installation conditions		$\gamma_2 = \gamma_{inst}$	[-]	1,0
Concrete pry-out failure				
Factor k acc. to TR029 Section 5.2.3.3 resp. k_3 acc. to CEN/TS 1992-4-5:2009 Section 6.3.3		$k_{(3)}$	[-]	2,0
Concrete edge failure				
The value of h_{ef} (= l_f) under shear load			[mm]	min (h_{ef}; 8d)

Calculation diameters											
Size			M6	M8	M10	M12	M16	M20	M24	M27	M30
fischer anchor rods and standard threaded rods	d	[mm]	6	8	10	12	16	20	24	27	30
fischer internal threaded anchors RG MI	d	[mm]	---	12	16	18	22	28	---	---	---
fischer rebar anchors FRA	d	[mm]	---	---	---	12	16	20	25	---	---

Nominal diameter of the bar	ϕ		8	10	12	14	16	20	25	28
Reinforcing bar	d	[mm]	8	10	12	14	16	20	25	28

fischer injection system FIS V

Performances
General design factors relating to the characteristic bearing capacity under tensile / shear load

Annex C 4

Table C6: Characteristic values of **resistance** for **fischer anchor rods** and **standard threaded rods** in hammer drilled holes; **uncracked or cracked concrete**

Size			**M6**	**M8**	**M10**	**M12**	**M16**	**M20**	**M24**	**M27**	**M30**
Combined pullout and concrete cone failure											
Calculation diameter	d	[mm]	6	8	10	12	16	20	24	27	30
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)											
Temperature range I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,0	11,0	11,0	11,0	10,0	9,5	9,0	8,5	8,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	6,5	9,5	9,5	9,0	8,5	8,0	7,5	7,0	7,0
Hammer-drilling with standard drill bit or hollow drill bit (flooded hole)[1)]											
Temperature range I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	---	---	---	9,5	8,5	8,0	7,5	7,0	7,0
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	---	---	---	7,5	7,0	6,5	6,0	6,0	6,0
Installation safety factors											
Dry and wet concrete	$\gamma_2 = \gamma_{inst}$	[-]	1,0								
Flooded hole	$\gamma_2 = \gamma_{inst}$	[-]	---			1,2[1)]					
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)											
Temperature range I: 50 °C / 72 °C	$\tau_{Rk,cr}$	[N/mm²]	---	---	6,0	6,0	6,0	5,5	4,5	4,0	4,0
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	---	---	5,0	5,0	5,0	5,0	4,0	3,5	3,5
Hammer-drilling with standard drill bit or hollow drill bit (flooded hole)[1)]											
Temperature range I: 50 °C / 72 °C	$\tau_{Rk,cr}$	[N/mm²]	---	---	---	5,0	5,0	4,5	4,0	3,5	3,5
Temperature range II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	---	---	---	4,0	4,0	4,0	3,5	3,0	3,0
Installation safety factors											
Dry and wet concrete	$\gamma_2 = \gamma_{inst}$	[-]	1,0								
Flooded hole	$\gamma_2 = \gamma_{inst}$	[-]	---			1,2[1)]					

1) Only with coaxial cartridges: 380 ml, 400 ml, 410 ml

Table C7: Characteristic values of **resistance** for **fischer internal threaded anchors RG MI** in hammer drilled holes; **uncracked concrete**

Size				**M8**	**M10**	**M12**	**M16**	**M20**
Combined pullout and concrete cone failure								
Calculation diameter		d	[mm]	12	16	18	22	28
Uncracked concrete								
Characteristic bond resistance in uncracked concrete C20/25								
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)								
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	10,5	10,0	9,5	9,0	8,5
	II: 72 °C / 120 °C			9,0	8,0	8,0	7,5	7,0
Hammer-drilling with standard drill bit or hollow drill bit (flooded hole)[1)]								
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	10,0	9,0	9,0	8,5	8,0
	II: 72 °C / 120 °C			7,5	6,5	6,5	6,0	6,0
Installation safety factors								
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,0				
Flooded hole				1,2[1)]				

[1)] Only with coaxial cartridges: 380 ml, 400 ml, 410 ml

fischer injection system FIS V

Performances
Characteristic values for static or quasi-static action under tensile load for fischer internal threaded anchors RG MI (uncracked concrete)

Annex C 6

Table C8: Characteristic values of **resistance** for **reinforcing bars** in hammer drilled holes; **uncracked or cracked concrete**

Nominal diameter of the bar			**ϕ**	**8**	**10**	**12**	**14**	**16**	**20**	**25**	**28**
Combined pullout and concrete cone failure											
Calculation diameter		d	[mm]	8	10	12	14	16	20	25	28
Uncracked concrete											
Characteristic bond resistance in uncracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)											
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm²]	11,0	11,0	11,0	10,0	10,0	9,5	9,0	8,5
Temperature range	II: 72 °C / 120 °C	$\tau_{Rk,ucr}$	[N/mm²]	9,5	9,5	9,0	8,5	8,5	8,0	7,5	7,0
Installation safety factor											
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,0							
Cracked concrete											
Characteristic bond resistance in cracked concrete C20/25											
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)											
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,cr}$	[N/mm²]	--	3,0	5,0	5,0	5,0	4,5	4,0	4,0
Temperature range	II: 72 °C / 120 °C	$\tau_{Rk,cr}$	[N/mm²]	--	3,0	4,5	4,5	4,5	4,0	3,5	3,5
Installation safety factor											
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,0							

Table C9: Characteristic values of **resistance** for **fischer rebar anchors FRA** in hammer drilled holes; **uncracked or cracked concrete**

Size				**M12**	**M16**	**M20**	**M24**
Combined pullout and concrete cone failure							
Calculation diameter		d	[mm]	12	16	20	25
Uncracked concrete							
Characteristic bond resistance in uncracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)							
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,ucr}$	[N/mm^2]	11,0	10,0	9,5	9,0
	II: 72 °C / 120 °C			9,0	8,5	8,0	7,5
Installation safety factor							
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,0			
Cracked concrete							
Characteristic bond resistance in cracked concrete C20/25							
Hammer-drilling with standard drill bit or hollow drill bit (dry and wet concrete)							
Temperature range	I: 50 °C / 72 °C	$\tau_{Rk,cr}$	[N/mm^2]	5,0	5,0	4,5	4,0
	II: 72 °C / 120 °C			4,5	4,5	4,0	3,5
Installation safety factor							
Dry and wet concrete		$\gamma_2 = \gamma_{inst}$	[-]	1,0			

Table C10: Displacements for **anchor rods**

Size		M6	M8	M10	M12	M16	M20	M24	M27	M30
Displacement-Factors for tensile load[1)]										
Uncracked concrete; Temperature range I, II										
$\delta_{N0\text{-Faktor}}$	[mm/(N/mm²)]	0,09	0,09	0,09	0,10	0,10	0,10	0,10	0,11	0,12
$\delta_{N\infty\text{-Faktor}}$		0,10	0,10	0,10	0,12	0,12	0,12	0,13	0,13	0,14
Cracked concrete; Temperature range I, II										
$\delta_{N0\text{-Faktor}}$	[mm/(N/mm²)]	---	---	0,12	0,12	0,13	0,13	0,13	0,14	0,15
$\delta_{N\infty\text{-Faktor}}$		---	---	0,27	0,30	0,30	0,30	0,35	0,35	0,40
Displacement-Factors for shear load[2)]										
Uncracked or cracked concrete; Temperature range I, II										
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,11	0,11	0,11	0,10	0,10	0,09	0,09	0,08	0,07
$\delta_{V\infty\text{-Faktor}}$		0,12	0,12	0,12	0,11	0,11	0,10	0,10	0,09	0,09

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)

Table C11: Displacements for **fischer internal threaded anchors RG MI**

Size		M8	M10	M12	M16	M20
Displacement-Factors for tensile load[1)]						
Uncracked concrete; Temperature range I, II						
$\delta_{N0\text{-Faktor}}$	[mm/(N/mm²)]	0,10	0,11	0,12	0,13	0,14
$\delta_{N\infty\text{-Faktor}}$		0,13	0,14	0,15	0,16	0,18
Displacement-Factors for shear load[2)]						
Uncracked concrete; Temperature range I, II						
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,12	0,12	0,12	0,12	0,12
$\delta_{V\infty\text{-Faktor}}$		0,14	0,14	0,14	0,14	0,14

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)

Table C12: Displacements for reinforcing bars

Nominal diameter of the bar	ϕ	8	10	12	14	16	20	25	28
Displacement-Factors for tensile load[1)]									
Uncracked concrete; Temperature range I, II									
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,09	0,09	0,10	0,10	0,10	0,10	0,10	0,11
$\delta_{N\infty\text{-Faktor}}$		0,10	0,10	0,12	0,12	0,12	0,12	0,13	0,13
Cracked concrete; Temperature range I, II									
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	---	0,12	0,12	0,13	0,13	0,13	0,13	0,14
$\delta_{N\infty\text{-Faktor}}$		---	0,27	0,30	0,30	0,30	0,30	0,35	0,37
Displacement-Factors for shear load[2)]									
Uncracked or cracked concrete; Temperature range I, II									
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,11	0,11	0,10	0,10	0,10	0,09	0,09	0,08
$\delta_{V\infty\text{-Faktor}}$		0,12	0,12	0,11	0,11	0,11	0,10	0,10	0,09

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)

Table C13: Displacements for fischer rebar anchors FRA

Size		M12	M16	M20	M24
Displacement-Factors for tensile load[1)]					
Uncracked concrete; Temperature range I, II					
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,10	0,10	0,10	0,10
$\delta_{N\infty\text{-Faktor}}$		0,12	0,12	0,12	0,13
Cracked concrete; Temperature range I, II					
$\delta_{N0\text{-Faktor}}$	$[mm/(N/mm^2)]$	0,12	0,13	0,13	0,13
$\delta_{N\infty\text{-Faktor}}$		0,30	0,30	0,30	0,35
Displacement-Factors for shear load[2)]					
Uncracked or cracked concrete; Temperature range I, II					
$\delta_{V0\text{-Faktor}}$	[mm/kN]	0,10	0,10	0,09	0,09
$\delta_{V\infty\text{-Faktor}}$		0,11	0,11	0,10	0,10

[1)] Calculation of effective displacement:

$\delta_{N0} = \delta_{N0\text{-Factor}} \cdot \tau_{Ed}$

$\delta_{N\infty} = \delta_{N\infty\text{-Factor}} \cdot \tau_{Ed}$

(τ_{Ed}: Design value of the applied tensile stress)

[2)] Calculation of effective displacement:

$\delta_{V0} = \delta_{V0\text{-Factor}} \cdot V_{Ed}$

$\delta_{V\infty} = \delta_{V\infty\text{-Factor}} \cdot V_{Ed}$

(V_{Ed}: Design value of the applied shear force)